,						= 10			
Work Order ID Tuesday, May 08, 2012			*842	243*		July			Page 1
Item ID: D412-7 Revision ID: Copilot I	04-015 Emergency Cargo Release		Accept	*N900	0401	<b>00*</b>	Setup Sta	_ 17	JS1*
Start Date: 5/8/2013 Required Date: 5/17/20 Reference:	2 Start Qty: 1.00	*1* *1*	·	Cust Item I Customer:	D:			·	IS2*
Approvals: Proces QC:	ss Plan:	Date: 12-05			nte:	1 	Run Sta Sto	ac	JR1* JR2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Pla	-	Reject Qty	Reject Numbe	Insp.
Draw Nbr	Revision Nbr	$\bigcap$				,	いい	121	05)10
*100 *100* DC Document Control	DOCUMENT CONTRO Memo Photocopy I	DL S Dluefile and create labels p	0.00 0.00 er PPP D412-704-015 CH	100/12 m/F 05	, 09 ( N.2)	- (i) 3	-		M/ 12.0
*110 *110* Packaging Packaging	Pick Kit <b>Memo</b>		0.00	P	13.50			Ids	
20 *4.00*	QC4-100% Inspect kits	for completeness	0.00						
*170* QC Quality Control	Мето		0.00			. (1)	-	<del>-</del>	<u>n/    120</u> 4

# **Dart Aerospace Ltd**

<b>W/O</b> : 84	1243	WORK ORDER CHANGE	S	İ				
DATE	STEP	PROCEDURE CHANGE	Ву	ا	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
		PULL D412-704-045 x 1 B79696 From Kit Remove + scrap AN3-13A Replace with AN3-10A x 1 = 120873 Replace with AN3-10A x 1=120873 per ECN 12-583(DS1 9611)	De All	12	05-		U	
				!			,	

Part No: 1 412 704 -01 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

	'	WORK ORE	DER NON-CONFORMANC	E (NCR)			
	Description of NC		Corrective Action Section B		Varification	Annroyal	Annroyal
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
				i			
				-			
				i			
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	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Section C Chief Eng

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<b>Work Ord</b> Tuesday, May 0				*842	243*						Page 2
Item ID: Revision ID:	D412-704-0			Accept	*N900	0040	100	<b>)</b> *	Setup Sta	l	NS1*
Item Name: Start Date: Required Date: Reference:	5/8/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item Customer:				Sto	P <b>*</b>	NS2*
Approvals:		an:	Date:			oate:		]	Run Sta Sto	**	NR1* NR2*
Sequence ID/ Work Center II 130 *120* Packaging Packaging	)	Operation Description  Packaging  Memo Identify and 015Location PPP Rev:	pack for shipping as per	Set Up/ Run Hours 0.00 0.00 PPP D412-704-	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Rejec Numb	
*140 *140* QC Quality Control		QC21- Final Inspection -  Memo	Work Order Release	0.00					_ <u>_</u>	5	1405/10 12.05/10

# **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANGE	S			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·						
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes N	DQA:	Date: _	
	R	esolution:	Dispositio	n: <u>`</u>	QA: N/C Clos	sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMAN	ICE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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		·						
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Page 1

Work Order ID:

84243

Parent Item:

D412-704-015

Parent Item Name:

Copilot Emergency Cargo Release

**Start Date: 5/8/2012** 

Required Date: 5/17/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC

IPP REV:B 12.04.20 per cen-566 DD verf:EC

		566 DD verf:EC											^	
	Component Item 1D/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty D Issued	ate ssued	Status
M	D412-704-141 Pedal Assembly		Manufactured	No			110	Each	0.0000	1		1/2039	/	
MM	D412-704-045 Cable Assembly (212/214/4	412)	Manufactured	No			110	Each	2.0000		1	Sag		
N 5	<b>D3207-5</b> Bracket		Manufactured	No	Location ST223	j :	2 2 110	<u>Lor</u> Each	c Code 11.0000		1	, e		
M	<b>D3207-7</b> Packer	V.	Manufactured	No	Location ST202 70293 79103		11 10 110	<u>Lor</u> Each	c Code 18.0000			د لزر		
M	D3207-9 Bracket		Manufactured	No	Location ST202 82198	: <del>-</del>	Loc Oty 18 18 110	<u>Loc</u>	13.0000			5 0 7		1
m	<b>D3208-1</b> Doubler		Manufactured	No	Location FG194 82199	-	Loc Oty 13 13 110	<u>Loc</u>	2 Code 10.0000	4	118/	5/8 S	)	
					Location ST202	<b>~</b>	Loc Oty 10 10	Loc	c Code		ž <u> </u>	ن ک <sub>ار</sub>	-	

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W/O:			W	ORK ORDER CHANGI	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	-							
Part No	•	PAR #:	Fault Cate	dorv.	NCR: Yes	No DOA:	Date	
. 411.110		olution:						
NCR:				ER NON-CONFORMA				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign &	Verification Section C	Approval Chief Eng	Approval QC inspector
		· ·	Chief Eng	Chief Eng	Date			
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Tuesday, May 08, 2012 12:49:32 PM

Work Order ID: 84243 Parent Item: D412-704-015 Required Date: 5/17/2012 Start Date: 5/8/2012 Copilot Emergency Cargo Release Parent Item Name: Start Qty: 1.00 Required Qty: 1.00 D3208-11 Manufactured No 110 Each 14.0000 Filler Location Loc Qty Loc Code ST202 14 82201 14 D3208-3 Manufactured No 110 Each 6.0000 Pedal Mount Angle Location Loc Qty Loc Code ST202 79367 6 D3208-7 Manufactured 110 Each 7.0000 Location Loc Qty Loc Code ST202 83746 7 Each Manufactured 110 6.0000 Location Loc Oty Loc Code ST202 6 77896 6 Manufactured No 110 Each 5.0000 Location Loc Qty Loc Code ST202 5 5 79358 No Manufactured 110 Each 11.0000 Doubler Location Loc Qty Loc Code ST203 11 82203 11

# **Dart Aerospace Ltd**

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W/O:			V	VORK ORDER CHA	NGES					
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						.			<u> </u>	
Part No	:	PAR #:	_ Fault Ca	itegory:	NCR:	Yes N	lo DQ	<b>A</b> :	_ Date: _	
	Re	esolution:	_ Disposit	tion: '	QA: N	/C Clo	sed:		Date:	
NCR:		W	ORK OR	DER NON-CONFO	RMANCE (	NCR)			•	
DATE	STEP	Description of NC		Corrective Action	Section B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Descript Chief Eng	ion :	Sign & Date	Secti		Chief Eng	QC Inspector
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Tuesday, May 08, 2012 12:49:32 PM

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	Work Order ID:	84243						
	Parent Item:	D412-704-015				Sta	rt Date: 5/8/2012	Required Date: 5/17/2012
:	Parent Item Name:	Copilot Emergency Cargo Release				St	art Qty: 1.00	Required Qty: 1.00
MIT	D4610-3 Doubler	Manufactured	No		110 Eac	eh 8.0000		1
		,		Location	Loc Qty	Loc Code		ı
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1.		/		83747	8			1.00
M'\	D4610-7 \ Cover	Manufactured	No		110 Eac	ch 0.0000		1 B841385 1.
ME	MS21919-DG5 Clamp	Purchased	No		110 Eac	ch 90.0000	4	<b>15</b> /
				Location	Loc Qty	Loc Code		
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				121652	50			<del></del>
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				119638	12		4	- v < 1 -
	•			120498	3			_
. la .	D4622-1		NI-	120731	25			- ( <b>)</b>
WM"	Placard	Manufactured	No		110 Eac	th 10.0000	<u>u</u>	1
	à			<b>Location</b>	<b>Loc Qty</b>	Loc Code		
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alk	D4(22.2)			83748	10		~=-	~ ~ ~
w./\	D4622-3 Placard	Manufactured	No	_	110 Eac	th 10.0000		1d)
	•			Location	Loc Qty	Loc Code		
				st139g	10			^
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w	MS35489-149	Purchased	No	_	110 Eac	h 0.0000	( )	1 112/1100 (1)
	GROMMET							1 M121692, A)
								Aug. 2/5/6
								19/8/8

Dart Aerospace Ltd
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W/O:			W	ORK ORDER CHANGE	ES			
DATE	STEP	PRO	PROCEDURE CHANGE By			Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					. 7			/
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes No	DQA:	Date: _	
Resolution:			Disposit	ion: '	QA: N/C Clos	ed:	Date: _	
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification Section C	Approval Chief Eng	Approval QC Inspector
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			
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NOTE: Date & initial all entries

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# DART SERVICE INSTRUCTION TO AMEND IIN-D412-704 REV. C OR EARLIER AND ICA-D412-704 REV. 4 OR EARLIER

O AMEND IIN-D412-704 REV. C OR EARLIER AND ICA-D412-704 REV. 4 OR EARLIER REF CANADIAN STC SH93-34 REF FAA STC SR00957NY REF EASA STC EASA.IM.R.00696

#### **PURPOSE**

The purpose of this Dart Service Instruction is to correct part number error in Installations Instruction IIN-D412-704 Rev. C or earlier and Instructions for Continued Airworthiness ICA-D412-704 Rev. 4 or earlier. The AN3-13A bolt should be replaced with an AN3-10A bolt in Figure 5 - Detail L in IIN-D412-704 and Figure 25-4 Detail L in ICA-D412-704. See sheet 2.

#### **PART LIST CORRECTION**

Revise Part Lists in IIN-D412-704 & ICA-D412-704 as follows:

#### **NOW**

Qty -043	Qty -045	Part Number	Description
X		D205-704-043	CABLE ASSEMBLY (205)
	Х	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-10A	BOLT

#### <u>WAS</u>

Qty -043	Qty -045	Part Number	Description
X	_	D205-704-043	CABLE ASSEMBLY (205)
	Х	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1	1	AN3-13A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

**APPROVED** 

D. SHEPHERD (DE # 02)

DATE: 12.05.07 CERT. NO.: SH93-34 ISSUE NO.: 2

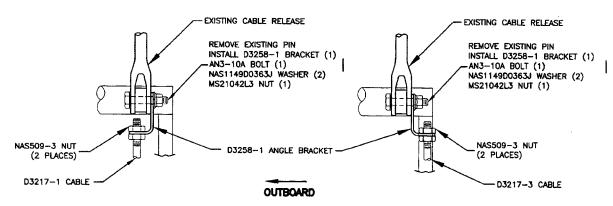
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MFG. A	PPR.	N/A	DSI 9611		SHEET 1 OF 2		
APPRO	VED	9#	TITLE		SCALE		
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DATE	12.0	5.07	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL A NOT YO BE USED FOR ANY PURPOSE OR COPIED	BY DART AEROSPACE IND IS SUPPLIED ON THE EXPRES I OR COMMUNICATED TO ANY OTH FROM DART AEROSPACE LTD.	S CONDITION THAT IT IS		

## **Dart Aerospace Ltd WORK ORDER CHANGES** W/O: **Approval Appróval STEP** By Qty **PROCEDURE CHANGE** DATE Date Chief Eng / QC Inspector. Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: \_\_\_\_ Disposition: \_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval DATE STEP** Sign & **Action Description** Initial Section C Chief Eng QC inspector Section A Date Chief Eng Chief Eng

#### **FIGURES CORRECTION**

Revise Detail L Figure 5 of IIN-D412-704 and Detail L Figure 25-4 of ICA-D412-704 as follows:

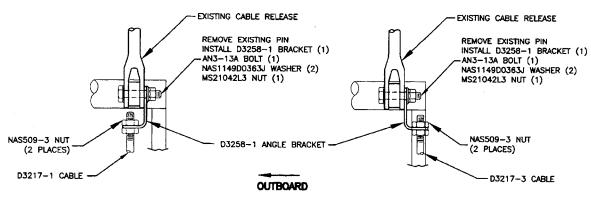
#### **NOW**



View Looking Down (Pilot's Side) (-013 Only)

View Looking Down (Pilot's Side) (-011/-015 Only)

#### **WAS**



View Looking Down (Pilot's Side) (-013 Only)

View Looking Down (Pilot's Side) (-011/-015 Only)

Figure 5 - Detail L or Figure 25-4 - Detail L

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:
D. SHEPHERD (DE # 02)

DATE:
12.05.07
CERT. NO.:
SH93-34
ISSUE NO.:
2

DESIGN RF DRAWN RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
MFG. APPR.	N/A,	DSI 9611	2 OF 2			
APPROVED	#	TITLE	CALE			
DE APPR.	#	PART NUMBER CORRECTION	NTS			
DATE 12.0	5.07	COPYRIGHT © 2012 BY DART AEROSPACE LTD  THIS COCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION TH NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMUNICATED TO ANY OTHER PERSON WIT WHITTEN DEPRISSION DRIVEN ANY ADDROSACE TO.				

## **Dart Aerospace Ltd** W/O: **WORK ORDER CHANGES** Approval **Approval STEP** DATE PROCEDURE CHANGE By Qty **Date** Chief Eng / QC Inspector • Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_ Resolution: WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE STEP Sign & **Action Description** Initial Section A Chief Eng Section C QC Inspector Date Chief Eng Chief Eng

# REFERENCE ONLY

## DART AEROSPACE LTD.

IIN-D412-704 Page 16 of 17

## 5.0 PARTS LIST

Sty -011	Qty -013	Qty \-015	Qty -041	Qty -141	Qty -043	.Qty -045	Post Number	Description
		1	,				Part Number	
X					ļ		D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	Х		,				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		Х					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1	<del> </del>	Х			<del> </del>	D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X		<b>-</b>	\D412-704-141	PEDAL ASSEMBLY (412)
	1	9		<del>  ^</del> -	X		D205-704-043	CABLE ASSEMBLY (205)
4	<u> </u>		,		<b>├</b> ^	X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
1		1		ļ	<b>├</b>	<b> -^-</b>	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		<del> </del>	1	1	<del>                                     </del>		D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		<b>-</b>	1	1	ł	<del>                                     </del>	D3205-1	PEDAL BRACKET (OR ECM 999703-1)
	<u> </u>	<del> </del>	1	1	-	<del>                                     </del>	D3205-3	BACK PLATE (OR ECM 999709-5)
		<del> </del>	1	1		<del>                                     </del>	D3205-3	PEDAL ARM (OR ECM 999704-1)
_	1	<del>                                     </del>		<del>                                     </del>	<del> </del>		D3207-1	BRACKET
	1	<del> </del>		<del></del>	<del>                                     </del>		D3207-1	BRACKET
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_1	11	1		<del> </del>	<b></b>		D3207-7	BRACKET)
		1						
1					<del> </del>		D3207-11	BRACKET DOUBLER (OR ECM 999709-1)
1	1	1	<u> </u>		ļ		LD3208-1	
1		1		<u> </u>			*D3208-11	FILLER
1	1	<u>* 1</u>					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1					ļ	D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1 1					D3208-9	DOUBLER (
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001
1	1	1 1	1				D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
					L	1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	. 1	D3258-1	ANGLE BRACKET
		, 1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
,	<u> </u>		1	1			D4610-5	SHIM
		1 1	,				D4610-7	COVER
				1			D4611-1	BUSHING
		1				1	D4622-1	PLACARD)
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			1	1		I	AN3-10A	BOLT
					1	1	AN3-13A	BOLT -
			1	1	1		AN315-4R	NÜT
	1				1	1	AN3-5A	BOLT
		1	2	2	<u> </u>	i	AN3-6A	BOLT
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		+	1	<del></del>	┼	<del> </del>	AN4-13A	BOLT

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Date: 12.04.12

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# REFERENCE ONLY

IIN-D412-704 Page 17 of 17

Sty -011	Qty -013	@ty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1	,		MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5 -	5			MS21042L4	NUT (OR MS21042-4)
4	4	4	]				MS21919DG5	CLAMP.
		1	1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1	į.				MS35489 <u>1</u> 149	[GROMMET]
		4-+ v=:	1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
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